

Operations Management



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Cycle. **Unit 2: Scheduling and Control of Production Operations** Aggregate Planning, MPS, Operations Scheduling, Product Sequencing: Sequencing of Products in Multi-Product Multi-Stage Situations – Plant Capacity and Line Balancing, Plant Layout – Different Types of Layouts. Location and The Factors Influencing Location, Maintenance Management: Objectives – Failure Concept, Reliability, Preventive and Breakdown Maintenance, Replacement Policies. **Unit 3: Quality Control** Standards and Specifications, Quality Assurance and Quality Circles – Statistical Quality Control – Control Charts for Variables – Average, Range and S.D., Control Charts for Attributes – Fraction Defective and Number of Defects, Acceptance Sampling Plans, OC Curve Work Study, Various Techniques in The Methods – Study for Identifying The Most Appropriate Method. Work Measurement – Its Uses and Different Methods, Computation of Allowance and Allowed Time. **Unit 4: Materials Management** Need and Importance of Materials Management – Materials Requirement Planning – Materials Budgeting – Techniques for Prioritization of Materials – Sources of Supply of Materials – Selection, Evaluation and Performance of Suppliers – Make or Buy Decisions and Its Implications under Various Circumstances – Vendor Rating – Determinants of Vendor Rating, Concept of Waste Management. **Unit 5: Stores Management** Objectives of Stores Management – Requirements for Efficient Management of Stores – Safety Stock Inventory Control – Different Systems of Inventory Control, Types of Inventory, Costs – Systems of Inventory Control – ABC, VED and FNSD Analyses, Value Analysis – Importance in Cost Reduction – Concepts and Procedures.

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